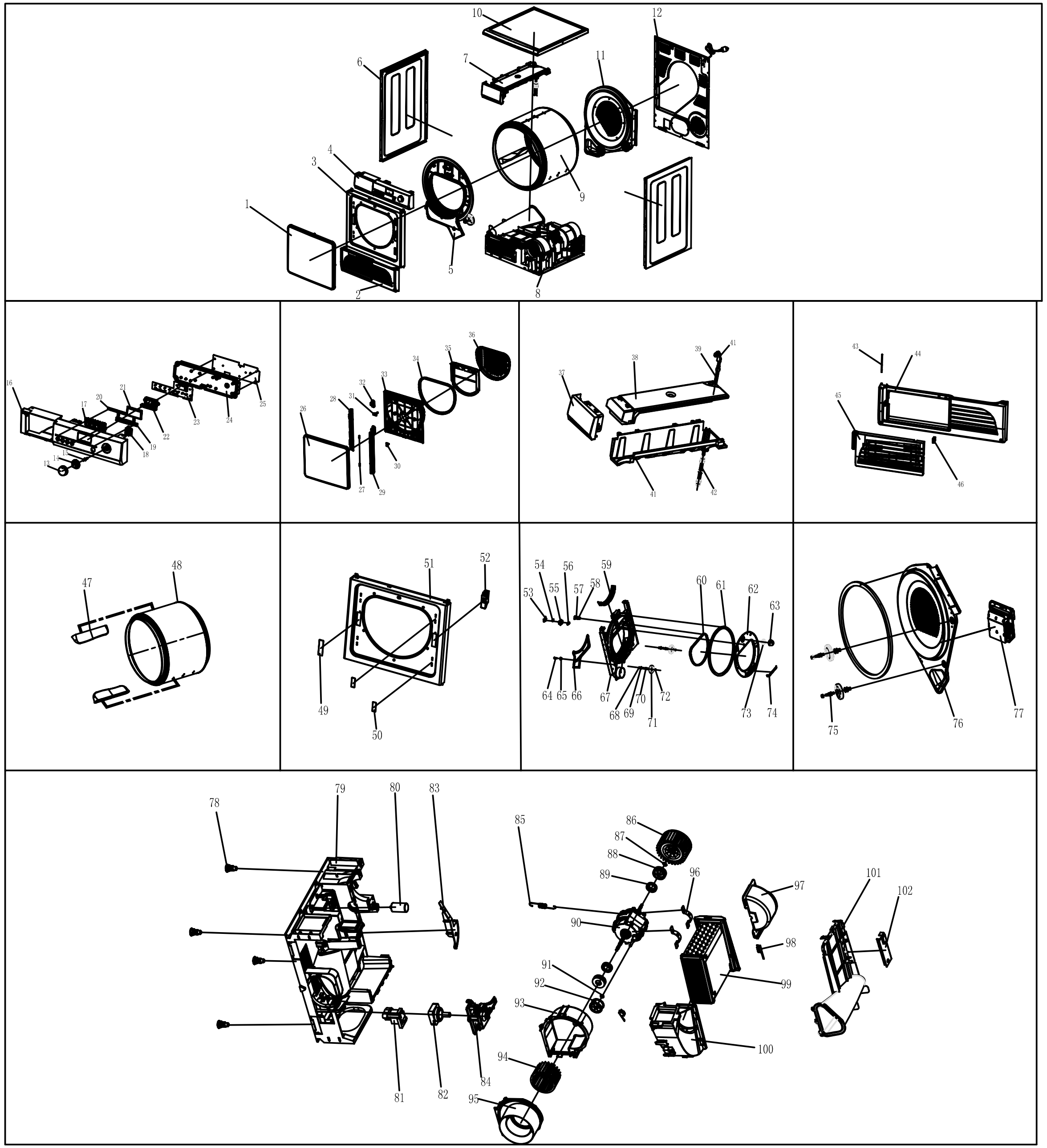
DC-80S1E(182)



NO.	PARTS CODE	PART NAME	UNITS	DESCRIPTION
1	DC80S1E.5.1(182)	Door AS	1	Combination piece
	DC80S1E.6(182)	Down Panel As	1	Combination piece
2	DC80S1E.5.2(182)	Front Cover As	1	Combination piece
3	DC80S1E.3(182)	Control Panel As	1	Combination piece
4	DC80S1E.1.2(182)	Door Supporter As	1	Combination piece
6	DC80S1E.1.3(182)	Side As	2	Combination piece
7	DC80S1E.4(182)	Water Bracket As	1	Combination piece
8	DC80S1E.1.1(182)	Base As	1	Combination piece
9	DC80S1E.7(182)	Drum As	1	Combination piece
10	DC80S1E.2(182)	Top Cover As	1	Combination piece
11	DC80S1E.9(182)	Drum Supporter As	1	Combination piece
12	DC80S1E.1.4(182)	Back Cover As	1	Combination piece
13	DV60Q1E.3.1-1	Select Knob	1	ABS
14	DV60Q1E.3.1-2	Knob Bracket	1	ABS
15	DV60Q1E.3.1-3	Knob Shaft	1	POM
16	DC80S1E.3-1(182)	Control Panel	1	ABS
17	DC80S1E.3-4(182)	Selecgt Button	1	ABS
18	DC80S1E.3-3(182)	Start Button	1	ABS
19	DC80S1E.3-8(182)	Lamp Board 1	1	PC-L-1250Y
20	DC80S1E.3-9(182)	Lamp Board 2	1	PC-L-1250Y
21	DC80S1E.3-6(182)	LED Display	1	PC-L-1250Y
22	DC80S1E.3-7(182)	LED Bracket	1	ZABS
23	DC80S1E.8-3(182)	Operate PCB	1	Combination piece
24	DC80S1E.3-2(182)	PCB Case	1	ZABS
25	DC80S1E.8-2(182)	Main PCB	1	Combination piece
26	DC80S1E.5.1-1	Door Outer Frame	1	ABS
27	DV60Q1E.5-6	Door Hinge Cap	4	POM
28	DC80S1E.5.1-6(182)	Door Hook Fixture	1	PP116
29	DC80S1E.5.1-7(182)	Door Hinge Fixture	1	PP116
30	DC80S1E.5.1-3(182)	Door Hook	1	Zinc aluminum metal alloy
31	DC80S1E.5.1-9(182)	Micro Switch Pole	1	POM
32	DC80S1E.5.1-4(182)	Door Hinge	2	Zinc aluminum metal alloy
33	DC80S1E.5.1-2(182)	Door Inner Frame	1	PP116
34	DC80S1E.5.1-8(182)	Door Gasket	1	EPDM
35	DC80S1E.5.1.1(182)	Door Filter Bracket	1	Combination piece
36	DC80S1E.5.1-5(182)	Door Inner Frame	1	PP116
37	DC80S1E.4-2(182)	Pull Cover	1	ABS
38	DC80S1E.4-1(182)	Water Tank	1	PP
39	DC80S1E.1.1-10(182)	Water pumps pipe	1	PP+EPDM
40	DC80S1E.4-4	Water Pipe Linker	1	PP
41	DC80S1E.4-5(182)	Water Bracket	1	PP116
42	DC80S1E.1.1-11(182)	Overflow water pipe	1	PP+EPDM
43	DC80S1E.6-4(182)	Grid Axes	1	2Cr13
44	DC80S1E.6-1(182)	Down Panel	1	ABS
45	DC80S1E.6-2(182)	Grid	1	ABS
46	DC80S1E.6-3(182)	Lock Button	1	Combination piece
47	DV60Q1E.7.1-1(182)	Lifter	2	PP116
48	DC80S1E.7.1(182)	bucket rivet joint module	1	Combination piece
49	DC80S1E.5.2-2(182)	Door Lock Decorative Cover	1	PP116
50	DC80S1E.5.2-3(182)	Door Hinge Decorative Cover	2	PP116
51	DC80S1E.5.2-1(182)	Front Cover	1	
52	DC80S1E.5.2-4(182)	Door Lock AS	1	Combination piece
53	DC80S1E.1.2-13(182)	Micro Switch Rocker	1	PA66+%30GF
54	DC80S1E.1.2-14(182)	Micro Switch Spring	1	65Mn
55	DC80S1E.1.2-12(182)	Micro Switch Fixture	1	PA66+%30GF
56	XDQ09-03(182)	Micro Switch	1	Combination piece
57	DV60Q1E.8-1	Lamp Socket	1	Combination piece
58	DV60Q1E.8-4	Lamp	1	Combination piece
59	DC80S1E.5.1.1(182)	Fliter Net Bracket	1	Combination piece
60	DC80S1E.1.2-8(182)	Door Supporter Gasket	1	EPDM
61	DC80S1E.1.2-4(182)	Felt	1	
62	DC80S1E.1.2-2(182)	Door Supporter Cover	1	PP116
63	DC80S1E.1.2-5(182)	Lamp Cap	1	PC-L-1250Y
64	XDQ07-03	Thermistor	1	Combination piece
65	DC80S1E.1.2-16(182)	Temperature Sensor Gasket	1	EPDM
66	DC80S1E.1.2-3(182)	Door Supporter Vent Cover	1	PP116
67	DC80S1E.1.2-1(182)	Door Supporter	1	PP116
68	GB/T41-2000	Nut	4	Plate zinc
69	XLD01-10	Washer	6	Plate zinc
70	DC80S1E.1.2-19(182)	Front Wheel Axes	2	45#Steel
71	DC80S1E.1.2.3(182)	Wheel As	4	Combination piece

NO.	PARTS CODE	PART NAME	UNITS	DESCRIPTION
72	GB/T6177.1-2000	M8 Hexangular Nut	4	Plate zinc
73	DC80S1E.1.2-20(182)	Lamp Gasket	1	EPDM
74	DC80S1E.1.2-10(182)	Moisture Sensor	2	SUS430
75	DC80S1E.1.2-18(182)	Wheel Axes	2	45#Steel
76	DC80S1E.7.1(182)	Drum Fixture As	1	Combination piece
77	DC80S1E.8-1(182)	Heater As	1	Combination piece
78	DC80S1E.1.1-14(182)	Leg	4	PP116
79	DC80S1E.1.1-1(182)	Base Bracket	1	PP116
80	XDQ11-05	Capacitor	1	Combination piece
81	XDQ20-01	Pump	1	Combination piece
82	DC80S1E.1.1-8(182)	Float	1	EPS
83	DC80S1E.1.1-15(182)	Baffle	1	PP116
84	DC80S1E.1.1-7(182)	Pump Fixture Cover	1	PP116
85	DC80S1E.1.1.1-4(182)	Idler Spring	1	65Mn
86	DC80S1E.1.1.1-5(182)	Circulate Fan	1	HS-PA66NM-30G
87	XLD01-08	Fan Washer	2	Plate zinc
88	DC80S1E.1.1.1-3(182)	Motor Cushion	2	NBR
89	DC80S1E.1.1.1-2(182)	Motor Cover	2	POM
90	XDQ04-15	Motor	1	Combination piece
91	DC80S1E.1.1.1-8(182)	Idler Washer	1	POM
92	DC80S1E.1.1.1.1(182)	Tensioner	1	Combination piece
93	DC80S1E.1.1.1-9(182)	Front Fan Cover	1	PP116
94	DC80S1E.1.1.1-6(182)	Condensation Fan	1	HS-PA66NM-30G
95	DC80S1E.1.1-5(182)	Back Fan Cover	1	PP116
96	DC80S1E.1.1.1-1(182)	Motor Fixture	2	
97	DC80S1E.1.1-4(182)	Circulate Fan Cover	1	PP116
98	XDQ09-04	Micro Switch	2	Combination piece
99	DC80S1E.1.1.2(182)	Condensation	1	Combination piece
100	DC80S1E.1.1-3(182)	Condensation Vent	1	PP116
101	DC80S1E.1.1-2(182)	Circulate Vent	1	PP116
102	DC80S1E.1.1-13(182)	Micro Switch Cover	1	PP116

标记	处数	更改文件号	签字	日期
设计	陈永祥	会签		
校对		标准化		
审核		批准		
工艺		日期	11.11.25	

DC-80S1E
爆炸图

图样标记			数量	重量	比例
S			1		1:1

共 1 页　第 1 张

图号: DC-80S1E(182)

材料:

中山格兰仕日用电器有限公司

借(通)用件登记

旧底图总号

底图总号

出图审查

日 期